# Indian Institute of Information Technology, Allahabad

# ELECTRONICS AND COMMUNICATION ENGINEERING DEPARTMENT

# Course Name: Surface Mount Technology Lab

### **Objective:**

- a) To design, simulate and prepare layout for an astable multivibrator circuit using EDWinXP.
- b) Prepare the PCB using dark room process.
- c) Mount the components using surface mount technology.

# <u>To design, simulate and prepare layout for an astable multivibrator circuit using EDWinXP</u> Tools / Component Required :

EDWinXP , 555 Timer IC, Resistance ( $10K\Omega - 2$  No), Capacitor ( $0.01 \ \mu F$ ,  $0.1 \ \mu F$ )

### Theory:

555 timer IC can be connected in an Astable mode to produce a very stable **555 Oscillator** circuit for generating highly accurate free running waveforms whose output frequency can be adjusted by means of an externally connected RC tank circuit consisting of just two resistors and a capacitor.

# **Circuit Diagram:**



Values: R1=R2 =10  $k\Omega$  , C1 = 0.1  $\mu F$ 

#### Graph:



## **Calculations:**

Oscillator charge time = 0.693 (R1+R2) C

Oscillator discharge time =  $0.693 \times R2 \times C$ 

Oscillator frequency  $f = \frac{1.44}{(R1+2.R2) c}$ 

Oscillator duty cycle =  $\frac{T_{ON}}{T_{ON}+T_{OFF}}$  % =  $\frac{R1}{R2+2.R2}$  %

## **Precautions:**

- a) Connections should be verified before clicking run button.
- b) The resistance to be chosen should be in K ohm range.

### NOTE : Perform the simulation and obtain the layout as explained in the video.

#### Prepare the PCB using dark room process.

Step by step procedure for making PCB in dark room



### PCB cleaning

- We'll have a single sided PCB (copper coating at one side).
- Clean the PCB by scrub to remove impurities.

#### Photoresist

- PCB is dipped into photoresist with the help of tongs.
- Types of photo resist are: Positive Photoresist
  - Negative Photoresist
- We will use Negative Photoresist.

### PCB baking

• Bake the PCB for 2 minutes to dry our resist on the PCB.

#### UV exposure

- Align the PCB with photomask (layout print on butterpaper).
- Expose it to UV light for 4 minutes
- As we have used negative photoresist so, unexposed part will hardened

### NOTE:- process up to UV exposure is to be done in absence of light

#### Develop

- A Developing solution is needed to remove hardened resist.
- Dip the UV exposed PCB in developer solution for 10-15 minutes
- Layout pattern can be seen transferred on the PCB

#### Etching

- FeCl<sub>3</sub> added to Hot water constitutes etching solution.
- Etching takes 20-25 minutes, it will not affect the circuit interconnections, and will remove remaining copper layer

# Mount the components using surface mount technology

With the help of solderpaste and pick and place machine mount the components onto the fabricated PCB.

# NOTE : The procedure has been shown in the video